

Fig. 1

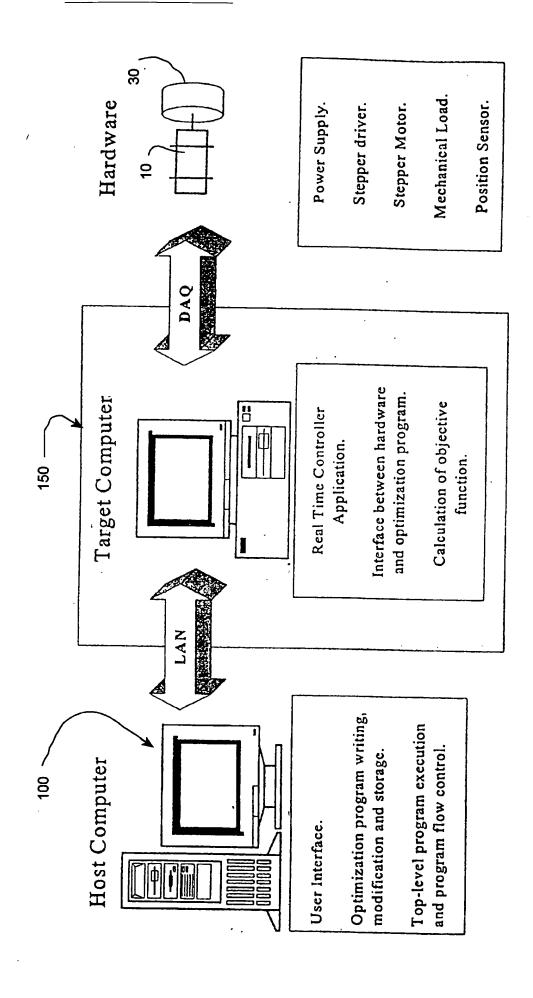
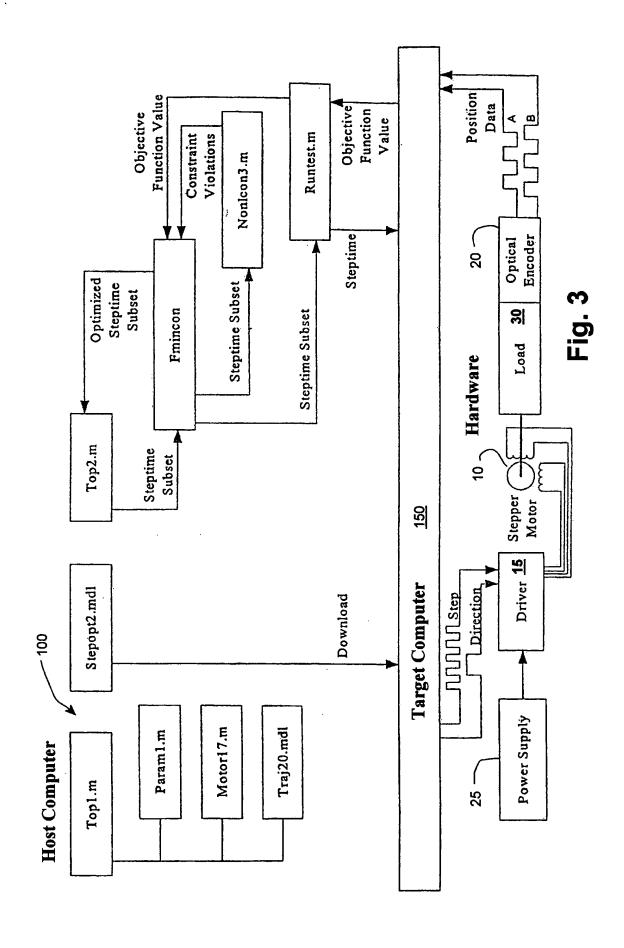
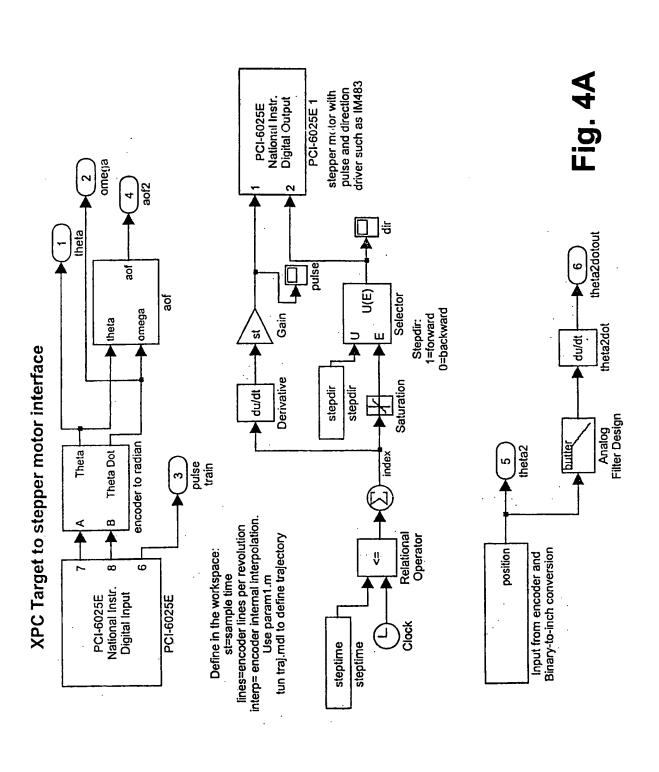
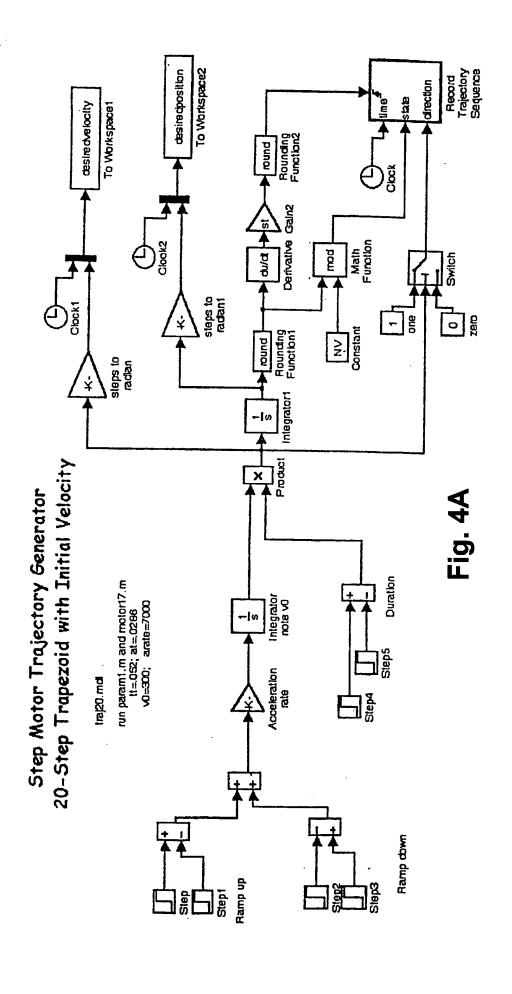
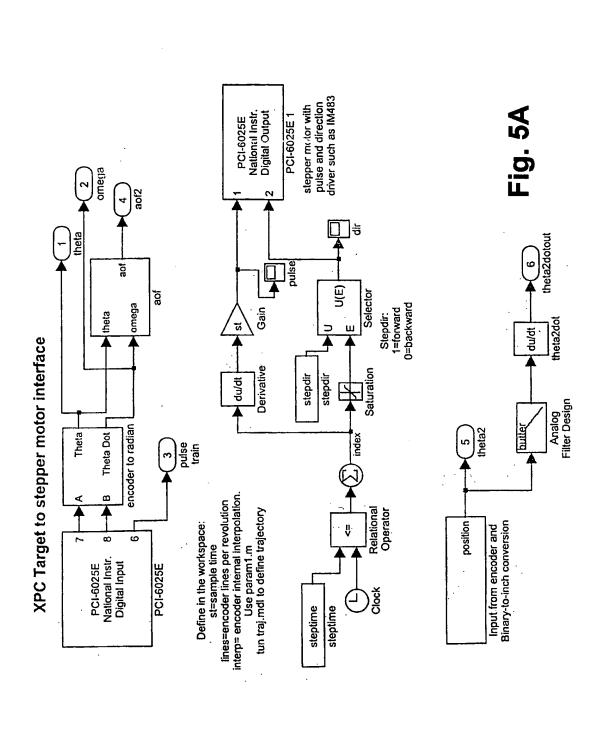


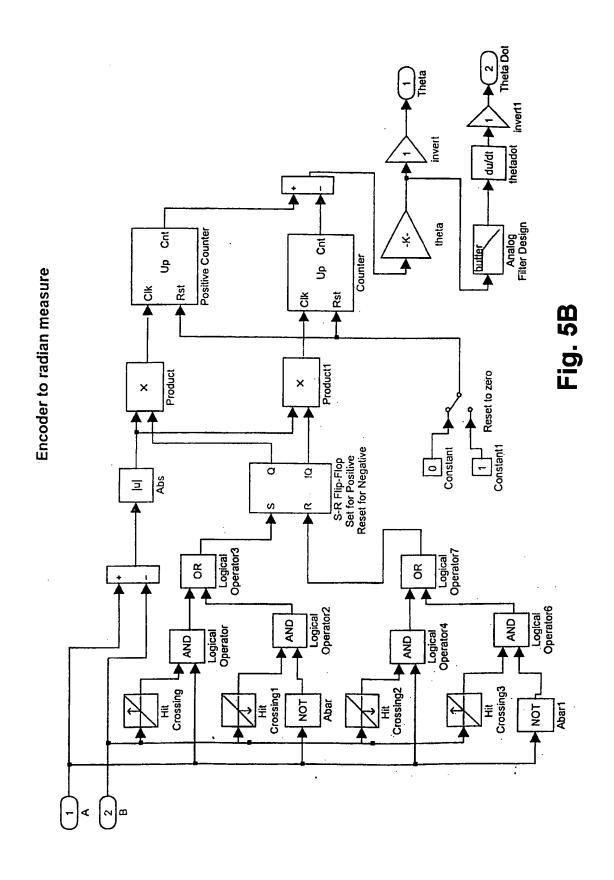
Fig. 2











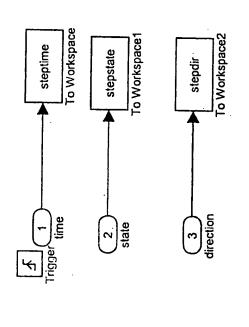
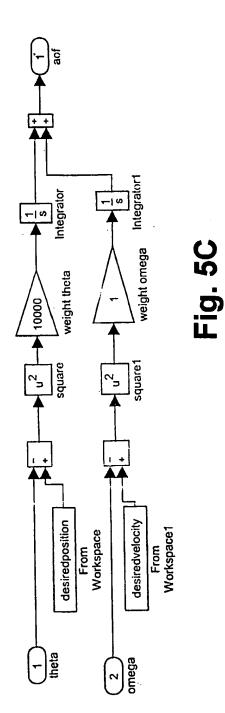
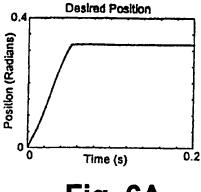


Fig. 4B



- Salisa Fig. 5D 2<sup>3</sup>14 2<sup>3</sup>15 ₹ \$\$ PCI-6025E (8255)4 National Instr. Digital Input 5 PCI-6025E 8255 Port B outc Cik Up Cnt Counter 9 ★ \*\* ₹ \$15 ₩ ₩ ₩ 24-bit position to inch position X X ¥ ₹ ¥ 5 \ } } 8 £ **茶** Å ₹ 2 ¥ . Two's Compliment form -8388608 to 8388607 PCI-6025E (8255)4 National Instr. Digital Input 5 September 8, 2032 PCI-6025E (82255)4 National Instr. Digital Input 5 PCI-6025E 8255 Port C PCH6025E 8255 Port A

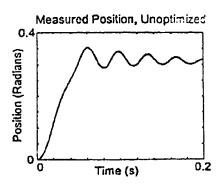


Desired Velocity

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Fig. 6A

Fig. 6B



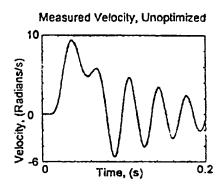
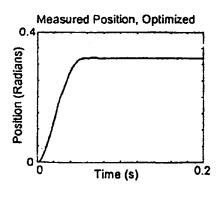


Fig. 7A

Fig. 7B



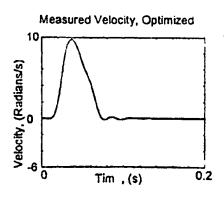


Fig. 8A

Fig. 8B